



TECHNICAL CONSTRUCTION MANUAL COMPACK LIVING 180° system

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1. INTRODUCTION

The COMPACK LIVING 180° system opens up new possibilities in interior design. Thanks to its reduced space requirements, silent operation and acoustic insulation properties, COMPACK LIVING 180° offers an alternative to traditional swing doors, doors that slide into or along the wall, accordion doors, and rototranslating doors. Furthermore, COMPACK LIVING 180° may be applied to moveable walls and closets.

The COMPACK LIVING 180° system, installed between the top edge of the leaf and the lintel, makes it possible to confine the movement of the door leaf to one side of the wall and thus to recover usable space.

The **COMPACK LIVING** systems are designed for extreme simplicity and speed of installation.

There are no height or width constraints for the COMPACK LIVING systems. The combined weight limit for the two leaves is 50 kg. The maximum door leaf thickness depends on frame thickness (see paragraphs 3.2 and 3.3).

COMPACK LIVING 180° uses either traditional door latches (for use with paired lever handles or knobs) or a special COMPACK magnetic latch (for a lever handle on one side and a recessed handle on the other). With the COMPACK latch the recessed handle can be used to operate the latch. This system provides 180° rotation (see Section 8. SPECIAL COMPACK MAGNETIC LATCH).

The COMPACK LIVING systems provide stable, silent and ergonomic door operation. Stop on three sides ensures excellent acoustic insulation when the door is closed. These systems leave maximum technical and aesthetic freedom in designing the door. Doors can be constructed in various versions to respond to the countless customer needs and to fit oversized dimensions.

The COMPACK LIVING systems are composed of steel plates and arms connected together by steel pins and plastic O-rings.

The door leaves are prepared in the same way for 90° or 180° opening. The same stock of semi-finished materials (doors leaves) and same preparatory work (milling, drilling) allow installation either of the COMPACK LIVING 90° hinge for a door opening to 90° or the COMPACK LIVING 180° hinge for a door opening to 180°.



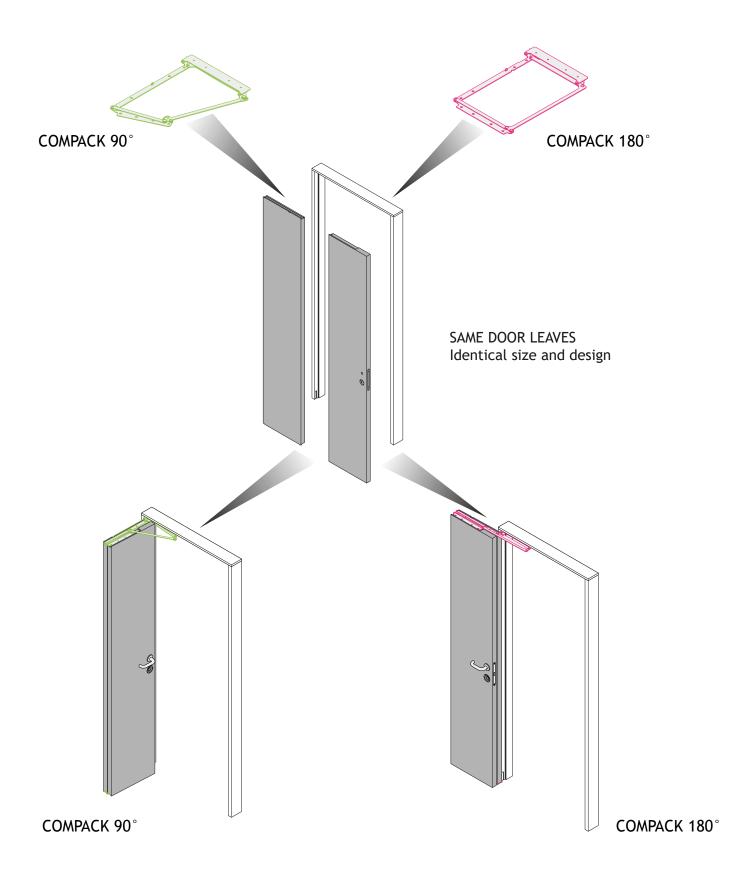
The hardware is cleaned using a soft cloth being careful not to move the door during the cleaning process to prevent injury.

Never put your hands in among the moving arms when installing or operating the door.

Give the information sheets including in the package to the final user.



2. COMPATIBILITY OF THE COMPACK LIVING SYSTEM



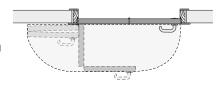


3. USE VARIANTS

To get the most out of the variants illustrated on this page, see the specifications for using the COM-PACK latch (see Section 8. SPECIAL COMPACK LIVING MAGNETIC LATCH).

Version 1 Symmetric door leaves

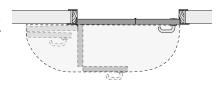
By using the handle only on one side and the recessed handle on the other, is necessary to apply the magnetic lock **COMPACK**. Version possible with all available items RIGHT/LEFT.



Version 2

Asymmetric door leaves with handle leaf from -50 to 0 larger

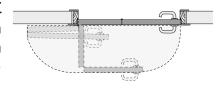
By using the handle only on one side and the recessed handle on the other, is necessary to apply the magnetic lock **COMPACK**. Version possible with all available items RIGHT/LEFT.



Version 3

Asymmetric door leaves with handle leaf from 0 to +200 lower

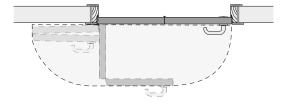
By using the handle only on one side and the recessed handle on the other, is necessary to apply the magnetic lock **COMPACK**. When you decide to use a pair of handles or knobs, you can use a traditional lock.



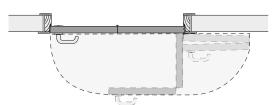
Version possible with all available items RIGHT/LEFT.

WAY OF OPENING

1 - Left opening

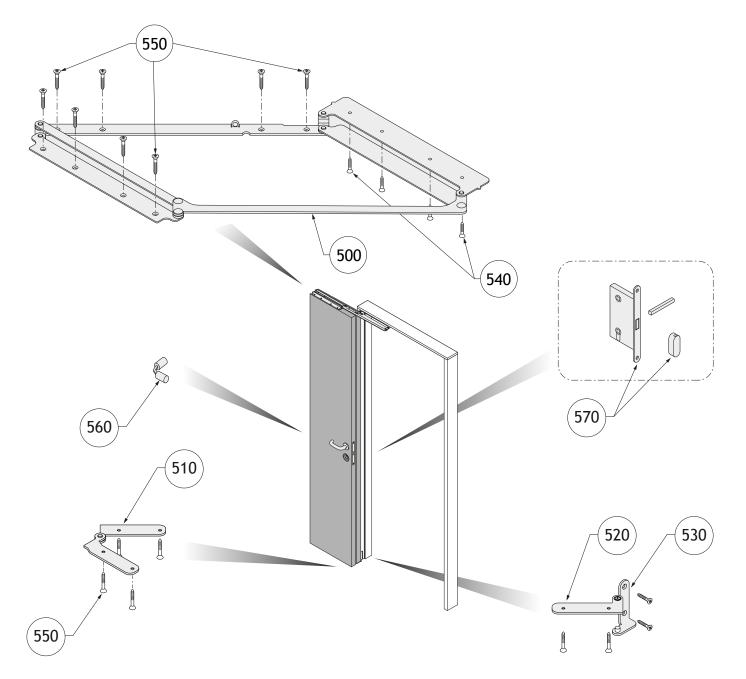


2 - Right opening





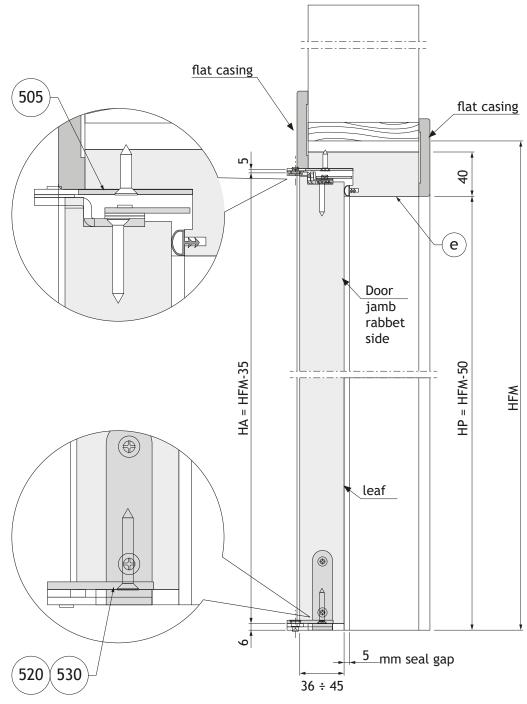
3.1 Hardware



	Part list							
Ref.	Q.ty	Description						
500	1	Compack Living system RH or LH						
510	1	Central hinge lower						
520	1	Lateral hinge lower for leaf RH or LH						
530	1	Lateral hinge lower for jamb RH or LH						
540	4	Screw TSP trx ø 4x20						
550	16	Screw TSP trx ø 4x30						
560	1	Invisible hinge for alignment leaves						
570	1	Magnetic lock Compack Living with strikers and special square spindle (optional)						



3.2 Vertical section



HFM = Wall Hole Height门洞高度HP = Passage Dimension通道尺寸HA = Leaf Height门高

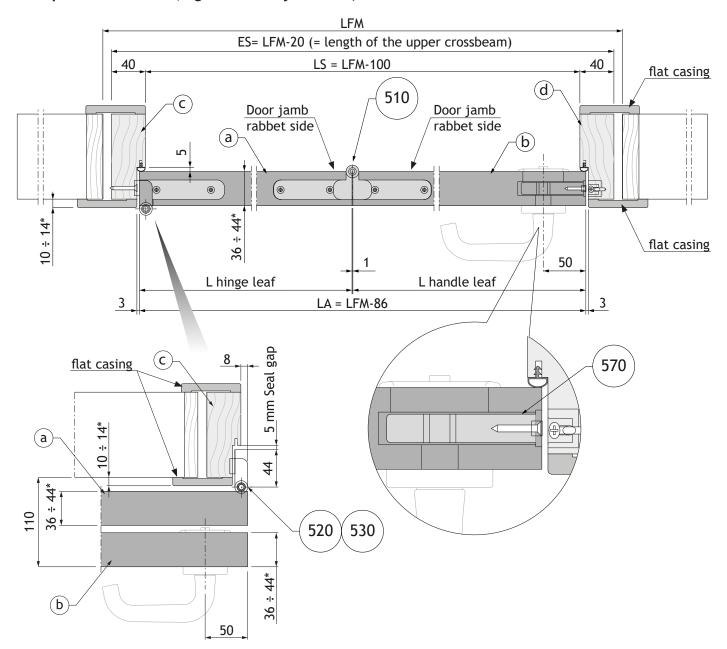
(*) Leaf/track cover	moulding thickness ratio	Part list			
leaf thickness	flat casing thickness	Ref.	Description		
36 ÷ 40	10 ÷ 14	500	1	Compack Living 180 system RH or LH	
42	10 ÷ 12	520	1	Lateral hinge lower for leaf RH or LH	
44	10	530	1	Lateral hinge lower for jamb RH or LH	
		е	1	Upper crossbeam	

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3.3 Horizontal section left door

Example of Left Door (Right door is symmetric)



LFM = Wall Hole Width

ES = Outer Jamb

LS = Door Jamb Opening

LA = Leaf Width

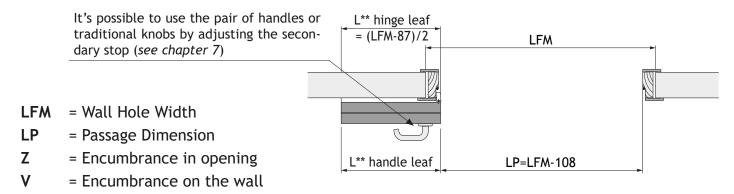
(*) Leaf/track cover moulding thickness ratio							
leaf thickness flat casing thickness							
36 ÷ 40	10 ÷ 14						
42	10 ÷ 12						
44	10						

	Part list							
Ref.	Q.ty	Description						
510	1	Central hinge lower						
520	1	Lateral hinge lower for leaf RH or LH						
530	1	Lateral hinge lower for jamb RH or LH						
570	1	Magnetic lock Compack Living with strikers and special square spindle (optional)						
a	1	Hinge leaf						
b	1	Handle leaf						
С	1	Hinge side door jamb						
d	1	Handle side door jamb						

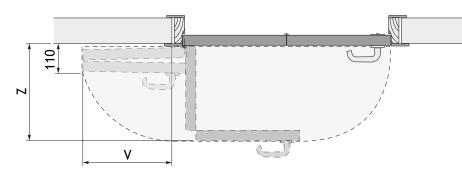


3.4 Dimensional diagram of the door - symmetric leaves (Version 1)

Version 1 - symmetric leaves											
LFM	LP	L** hinge leaf	L** handle leaf	Z	٧	art. CO	MPACK				
700	592	306,5	306,5	355	250	800F60DX	800F60SX				
800	692	356,5	356,5	405	300	800F70DX	800F70SX				
900	792	406,5	406,5	455	350	800A80DX	800A80SX				
1000	892	456,5	456,5	505	400	800B90DX	800B90SX				
1100	992	506,5	506,5	555	450	800B100DX	800B100SX				

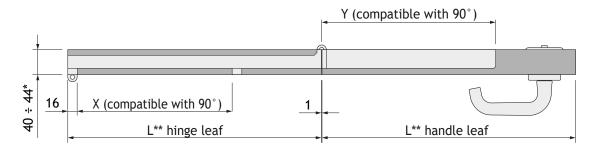


Example of Left Door (Right door is symmetric)



Upper hardware seat diagram (see chapter 4. DIMENSIONAL SUMMARIES)

Version 1 - symmetric leaves									
art. COMPACK		L** hinge leaf	dimension X	L** handle leaf	dimension Y				
800F60DX	800F60SX	306,5	208	306,5	234				
800F70DX	800F70DX 800F70SX 356,5		208 356,5		234				
800A80DX	800A80SX	406,5	258	406,5	284				
800B90DX	800B90DX 800B90SX 456,5		358	456,5	384				
800B100DX	800B100SX	506,5	358	506,5	384				



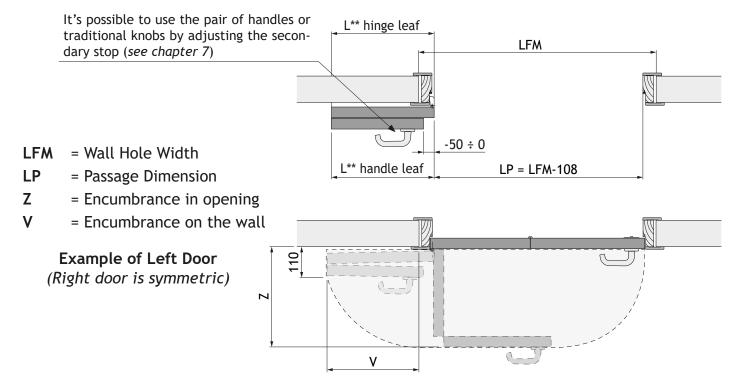
(**) Hinge leaf and handle leaf widths are calculated with a reciprocal distance of 1 mm.



3.5 Dimensional diagram of the door - asymmetric leaves (Version 2)

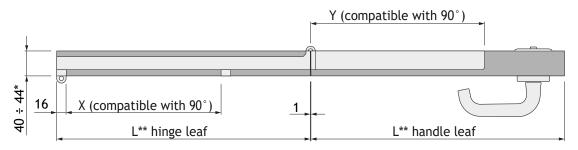
Handle leaf from 0 to -50 lower

	Version 2 - asymmetric leaves (handle leaf from 0 to -50 lower)										
LFM	LP	L** hinge leaf	L** handle leaf	Z	٧	art. CO	MPACK				
650 ÷ 700	542 ÷ 592	306,5	256,5 ÷ 306,5	355	250	800F60DX	800F60SX				
750 ÷ 800	642 ÷ 692	356,5	306,5 ÷ 356,5	405	300	800F70DX	800F70SX				
850 ÷ 900	742 ÷ 792	406,5	356,5 ÷ 406,5	455	350	800A80DX	800A80SX				
950 ÷ 1000	842 ÷ 892	456,5	406,5 ÷ 456,5	505	400	800B90DX	800B90SX				
1050 ÷ 1100	942 ÷ 992	506,5	456,5 ÷ 506,5	555	450	800B100DX	800B100SX				



Upper hardware seat diagram (see chapter 4. DIMENSIONAL SUMMARIES)

Version 2 - asymmetric leaves (handle leaf from 0 to -50 lower)									
art. COMPACK		L** hinge leaf	dimension X	L** handle leaf	dimension Y				
800F60DX	800F60SX	306,5	208	256,5 ÷ 306,5	234				
800F70DX	800F70SX	356,5	208	306,5 ÷ 356,5	234				
800A80DX	00A80DX 800A80SX 406,5		258	356,5 ÷ 406,5	284				
800B90DX	800B90DX 800B90SX 456,5		358	406,5 ÷ 456,5	384				
800B100DX	800B100SX	506,5	358	456,5 ÷ 506,5	384				



(**) Hinge leaf and handle leaf widths are calculated with a reciprocal distance of 1 mm.



3.6 Dimensional diagram of the door - asymmetric leaves (Version 3)

Handle leaf from 0 to +200 larger

Version 3 - asymmetric leaves (handle leaf from 0 to +200 larger)										
LFM	LP	L** hinge leaf	L** handle leaf	Z	٧	art. CO	MPACK			
700 ÷ 900	592	306,5	306,5 ÷ 506,5	355	250	800F60DX	800F60SX			
800 ÷ 1000	692	356,5	356,5 ÷ 556,5	405	300	800F70DX	800F70SX			
900 ÷ 1100	792	406,5	406,5 ÷ 606,5	455	350	800A80DX	800A80SX			
1000 ÷ 1200	892	456,5	456,5 ÷ 656,5	505	400	800B90DX	800B90SX			
1100 ÷ 1300	992	506,5	506,5 ÷ 706,5	555	450	800B100DX	800B100SX			

This variant also allows using a double handle or a double knob with a traditional lock, when the door's protrusion allows this.

L** hinge leaf max 200

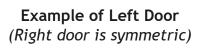
L** handle leaf LP

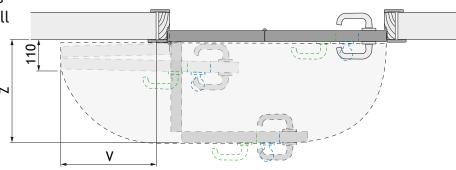
LFM = Wall Hole Width

LP = Passage Dimension

Z = Encumbrance in opening

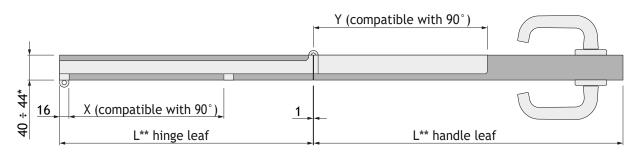
V = Encumbrance on the wall





Upper hardware seat diagram (see chapter 4. DIMENSIONAL SUMMARIES)

Version 3 - asymmetric leaves (handle leaf from 0 to +200 larger)									
art. COMPACK		L** hinge leaf	dimension X	L** handle leaf	dimension Y				
800F60DX	800F60SX	306,5	208	306,5 ÷ 506,5	234				
800F70DX	800F70SX	356,5	208	356,5 ÷ 556,5	234				
800A80DX	800A80SX	406,5	258	406,5 ÷ 606,5	284				
800B90DX	800B90SX	456,5	358	456,5 ÷ 656,5	384				
800B100DX	800B100SX	506,5	358	506,5 ÷ 706,5	384				



(**) Hinge leaf and handle leaf widths are calculated with a reciprocal distance of 1 mm.



4. DIMENSIONAL SUMMARIES

4.1 Single opening door

The following form is a summary all of possible realizable dimensions with the measurements.

The **COMPACK LIVING 180**° system foresee a minimum wall opening **(LFM)** of 700 mm with symmetric leaves and of 650 mm with asymmetric leaves.

The maximum wall opening (LFM) with symmetric leaves is 1100 mm.

For measuremnts of LFM larger than 1100 mm is necessary to increase the dimensions of the handle door leaf.

Summary dimensions for single opening door

	Version 1 - symmetric leaves											
Larghezza Foro Muro LFM	Larghezza Passaggio LP	Dimensione Fissa L** anta cerniera	Lavorazioni quota x	Dimensione Variabile L** anta maniglia	Lavorazioni quota y	Ingombro in apertura Z	Ingombro su parete V	art. COMPACK				
700	592	306,5	208	306,5	234	355	250	800F60DX	800F60SX			
800	692	356,5	208	356,5	234	405	300	800F70DX	800F70SX			
900	792	406,5	258	406,5	284	455	350	800A80DX	800A80SX			
1000	892	456,5	358	456,5	384	505	400	800B90DX	800B90SX			
1100	992	506,5	358	506,5	384	555	450	800B100DX	800B100SX			

Version 2 - asymmetric leaves (handle leaf from 0 to -50 lower)										
Larghezza Foro Muro LFM	Larghezza Passaggio LP	Dimensione Fissa L** anta cerniera	Lavorazioni quota x	Dimensione Variabile L** anta maniglia	Lavorazioni quota y	Ingombro in apertura Z	Ingombro su parete V	art. CO	МРАСК	
650 ÷ 700	542 ÷ 592	306,5	208	256,5 ÷ 306,5	234	355	250	800F60DX	800F60SX	
750 ÷ 800	642 ÷ 692	356,5	208	306,5 ÷ 356,5	234	405	300	800F70DX	800F70SX	
850 ÷ 900	742 ÷ 792	406,5	258	356,5 ÷ 406,5	284	455	350	800A80DX	800A80SX	
950 ÷ 1000	842 ÷ 892	456,5	358	406,5 ÷ 456,5	384	505	400	800B90DX	800B90SX	
1050 ÷ 1100	942 ÷ 992	506,5	358	456,5 ÷ 506,5	384	555	450	800B100DX	800B100SX	

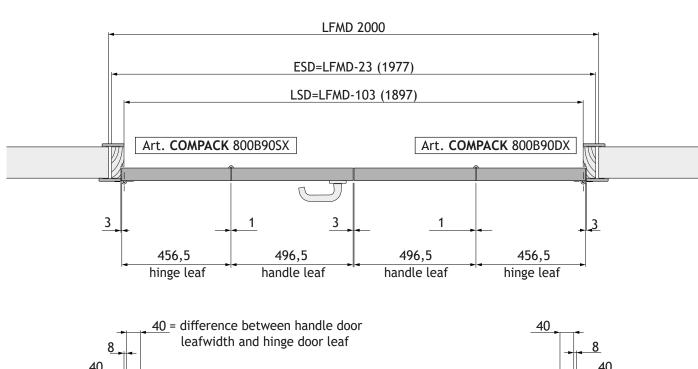
Version 3 - asymmetric leaves (handle leaf from 0 to +200 larger)										
Larghezza Foro Muro LFM	Larghezza Passaggio LP	Dimensione Fissa L** anta cerniera	Lavorazioni quota x	Dimensione Variabile L** anta maniglia	aliota v	Ingombro in apertura Z	Ingombro su parete V	art. CO	МРАСК	
700 ÷ 900	592	306,5	208	306,5 ÷ 506,5	234	355	250	800F60DX	800F60SX	
800 ÷ 1000	692	356,5	208	356,5 ÷ 556,5	234	405	300	800F70DX	800F70SX	
900 ÷ 1100	792	406,5	258	406,5 ÷ 606,5	284	455	350	800A80DX	800A80SX	
1000 ÷ 1200	892	456,5	358	456,5 ÷ 656,5	384	505	400	800B90DX	800B90SX	
1100 ÷ 1300	992	506,5	358	506,5 ÷ 706,5	384	555	450	800B100DX	800B100SX	

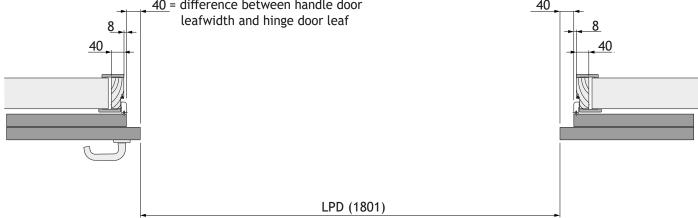


4.2 Dimensional diagram of the double opening door

Dimensional example

Attention: you need to use two hardwares COMPACK LIVING, one right and one left.





LFMD = Double Wall Opening Width

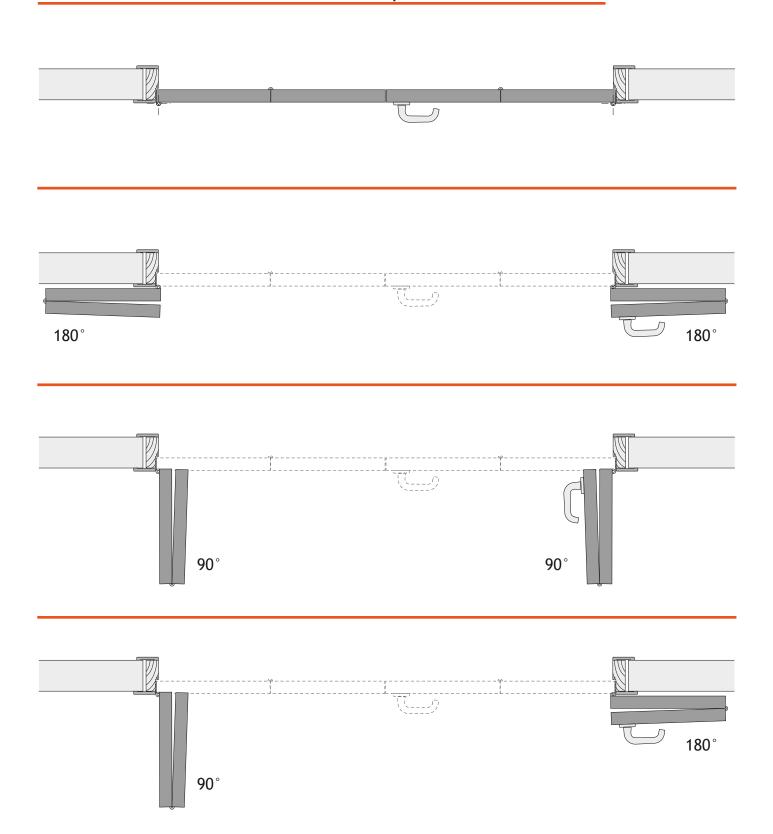
ESD = External Jamb Double (LFMD-23)

LSD = Light Jamb Double (LFMD-103)

LPD = Width Passagge Double Door Leaf



4.3 COMPACK LIVING 180° - 90° combination possibilities on double doors



Possible combinations using the same components in wood



4.4 Double opening door

The following form is a summary all of possible realizable dimensions with the measurements.

The COMPACK LIVING 180° system foresee a minimum wall opening (LFM) of 1320 mm with symmetric leaves and of 1220 mm with asymmetric leaves.

The maximum wall opening (LFM) with symmetric leaves is 2120 mm.

For measuremnts of LFM larger than 2120 mm is necessary to increase the dimensions of the handle door leaf.

Summary dimensions for double opening door

Version 1 - symmetric leaves										
Larghezza Foro Muro LFM	Larghezza Passaggio LP	Dimensione Fissa L** anta cerniera	Lavorazioni quota x	Dimensione Variabile L** anta maniglia	Lavorazioni quota y	Ingombro in apertura Z	Ingombro su parete V	art. CO	МРАСК	
1320	1201	306,5	208	306,5	234	355	250	800F60DX	800F60SX	
1520	1401	356,5	208	356,5	234	405	300	800F70DX	800F70SX	
1720	1601	406,5	258	406,5	284	455	350	800A80DX	800A80SX	
1920	1801	456,5	358	456,5	384	505	400	800B90DX	800B90SX	
2120	2001	506,5	358	506,5	384	555	450	800B100DX	800B100SX	

	Version 2 - asymmetric leaves (handle leaf from 0 to -50 lower)										
Larghezza Foro Muro LFM	Larghezza Passaggio LP	Dimensione Fissa L** anta cerniera	Lavorazioni quota x	Dimensione Variabile L** anta maniglia	Lavorazioni quota y	Ingombro in apertura Z	Ingombro su parete V	art. CO	МРАСК		
1220 ÷ 1320	1101 ÷ 1201	306,5	208	256,5 ÷ 306,5	234	355	250	800F60DX	800F60SX		
1420 ÷ 1520	1301 ÷ 1401	356,5	208	306,5 ÷ 356,5	234	405	300	800F70DX	800F70SX		
1620 ÷ 1720	1501 ÷ 1601	406,5	258	356,5 ÷ 406,5	284	455	350	800A80DX	800A80SX		
1820 ÷ 1920	1701 ÷ 1801	456,5	358	406,5 ÷ 456,5	384	505	400	800B90DX	800B90SX		
2020 ÷ 2120	1901 ÷ 2001	506,5	358	456,5 ÷ 506,5	384	555	450	800B100DX	800B100SX		

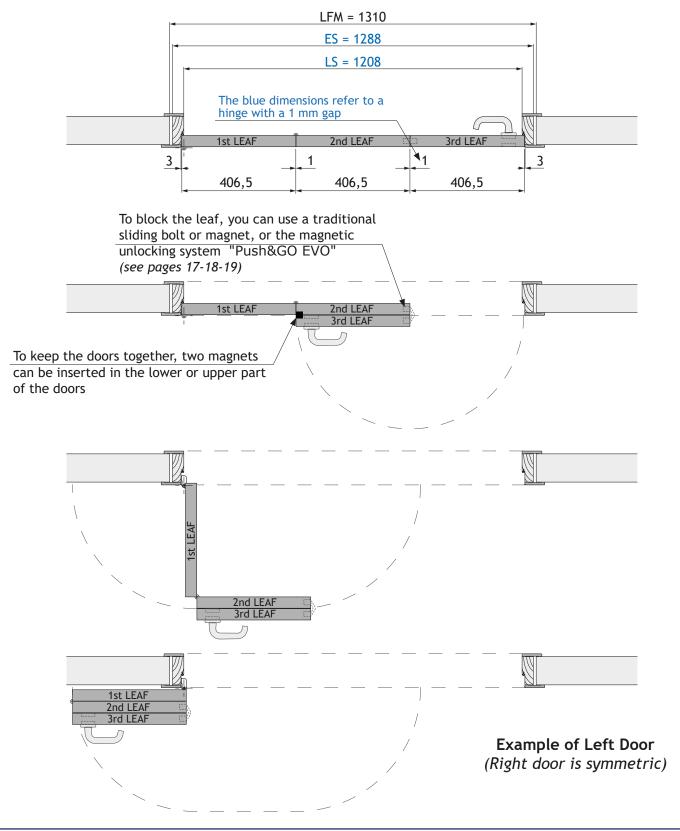
	Version 3 - asymmetric leaves (handle leaf from 0 to +200 larger)										
Larghezza Foro Muro LFM	Larghezza Passaggio LP	Dimensione Fissa L** anta cerniera	Lavorazioni quota x	Dimensione Variabile L** anta maniglia	Lavorazioni quota y	Ingombro in apertura Z	Ingombro su parete V	art. CO	МРАСК		
1320 ÷ 1720	1201	306,5	208	306,5 ÷ 506,5	234	355	250	800F60DX	800F60SX		
1520 ÷ 1920	1401	356,5	208	356,5 ÷ 556,5	234	405	300	800F70DX	800F70SX		
1720 ÷ 2120	1601	406,5	258	406,5 ÷ 606,5	284	455	350	800A80DX	800A80SX		
1920 ÷ 2320	1801	456,5	358	456,5 ÷ 656,5	384	505	400	800B90DX	800B90SX		
2120 ÷ 2520	2001	506,5	358	506,5 ÷ 706,5	384	555	450	800B100DX	800B100SX		



4.5 Dimensional drawing for a 3-leaf single door

Maintaining the same dimensional characteristics as in the previous tables, a third leaf can be added by connecting it to the handle leaf by means of hinges, thus obtaining very wide openings with the open doors occupying a very small space.

Dimensional example with symmetrical leaves

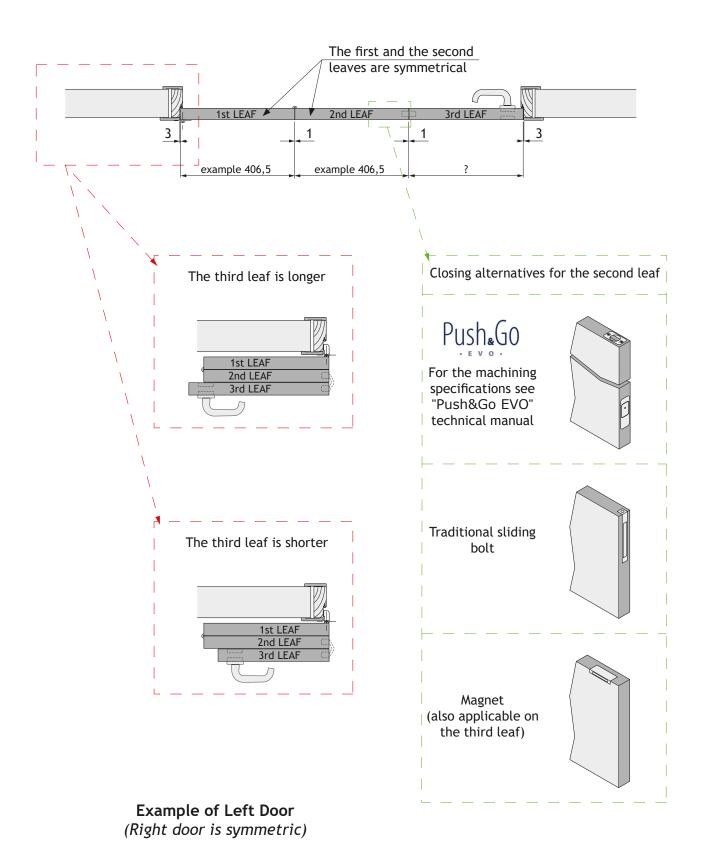


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Dimensional example with asymmetrical leaves:

First and second symmetrical leaves, third asymmetrical leaf

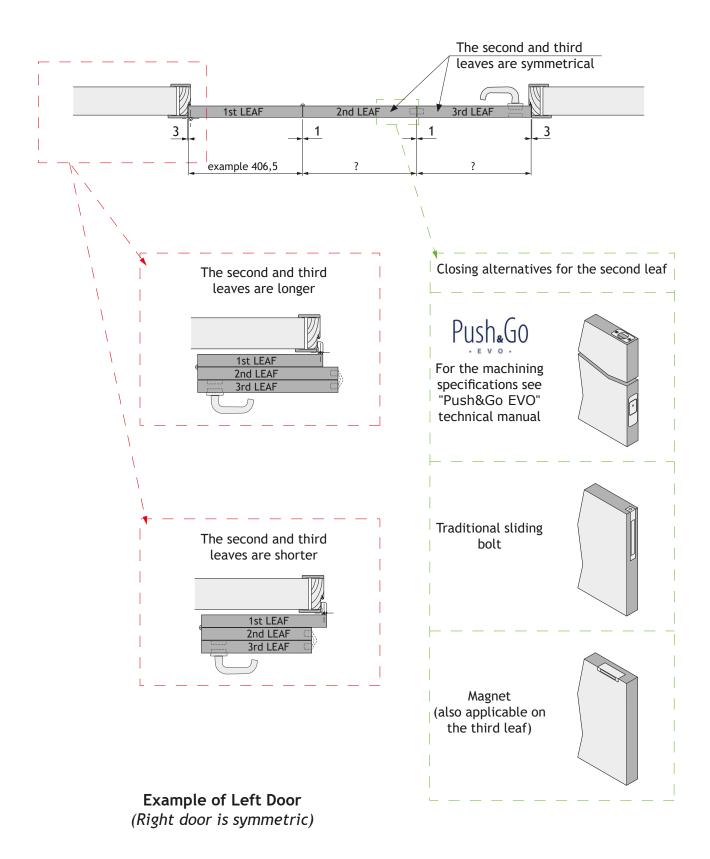


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Dimensional example with asymmetric leaves:

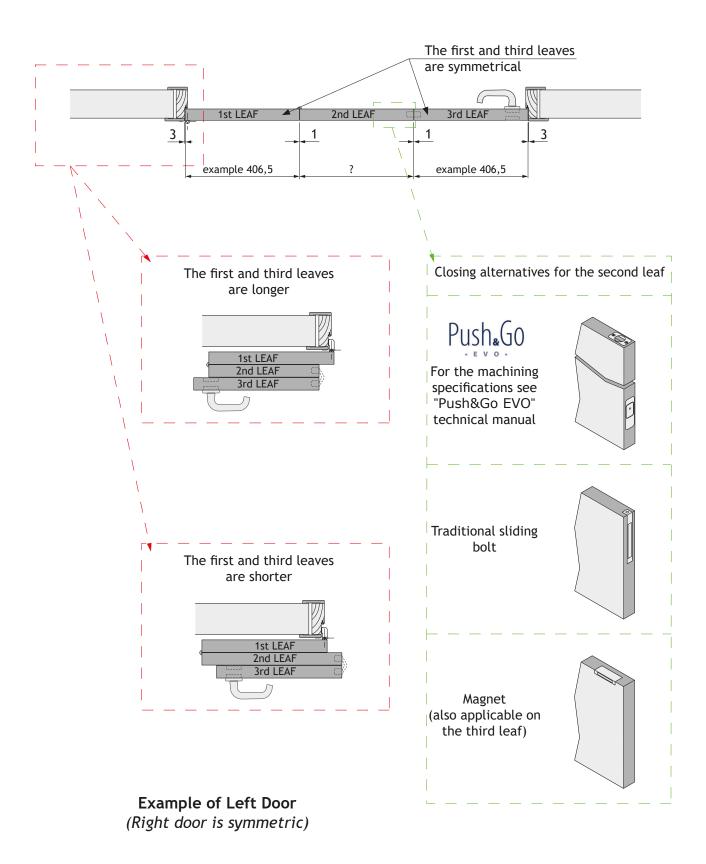
Second and third symmetrical leaves, first asymmetrical leaf





Dimensional example with asymmetric leaves:

First and third symmetrical leaves, second asymmetrical leaf

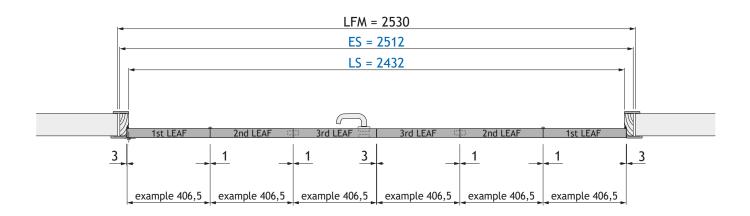


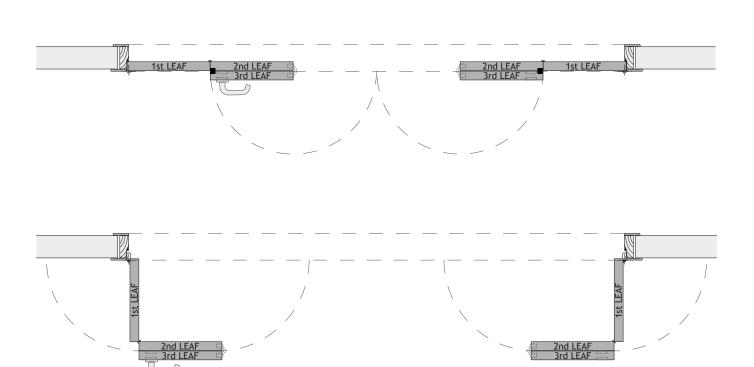
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4.6 Dimensional drawing for a 3-leaf double door

Dimensional example with symmetrical leaves





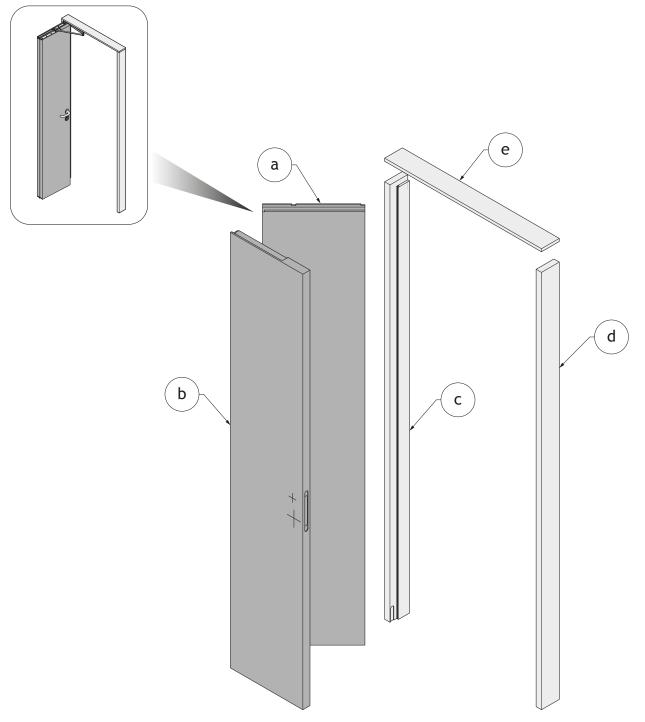


For applications with asymmetric leaves, see pages 17-18-19. It is possible to combine the Compack Living 180° with the 90° one (see section 4.3).



5. COMPONENTS

5.1 Wood components compatible with COMPACK LIVING 90°



Part list							
Ref.	Q.ty	Description					
a	1	Hinge leaf					
b	1	Handle leaf					
С	1	Hinge side door jamb					
d	1	Handle side door jamb					
е	1	Upper crossbeam					

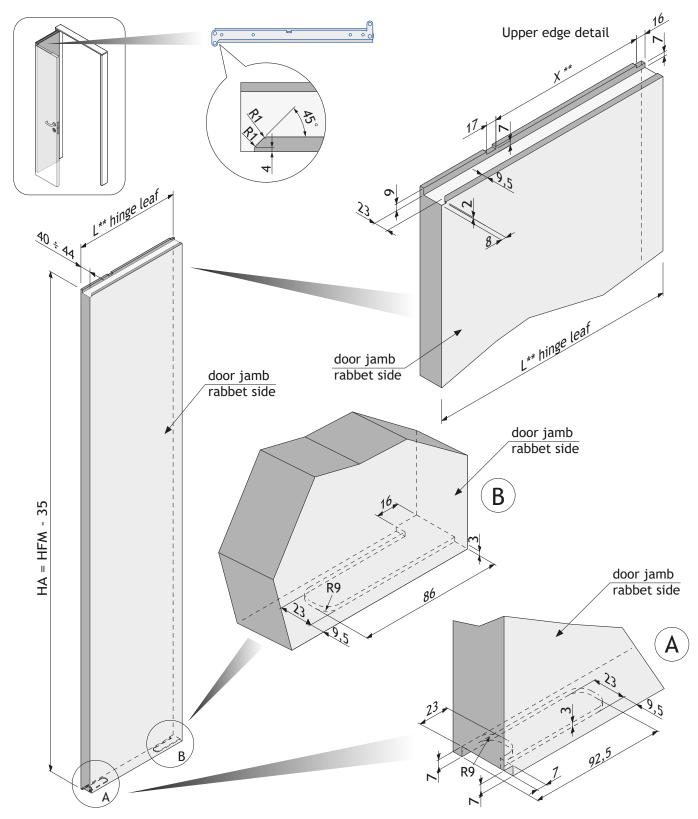
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5.2 Door leaf hinge side (compatible with COMPACK LIVING 90°)

Left leaf door hinge side (Right door is symmetric)

(**) For dimensions see sections 3.4, 3.5, 3.6, 3.7, 3.8



HFM = Wall Hole Height

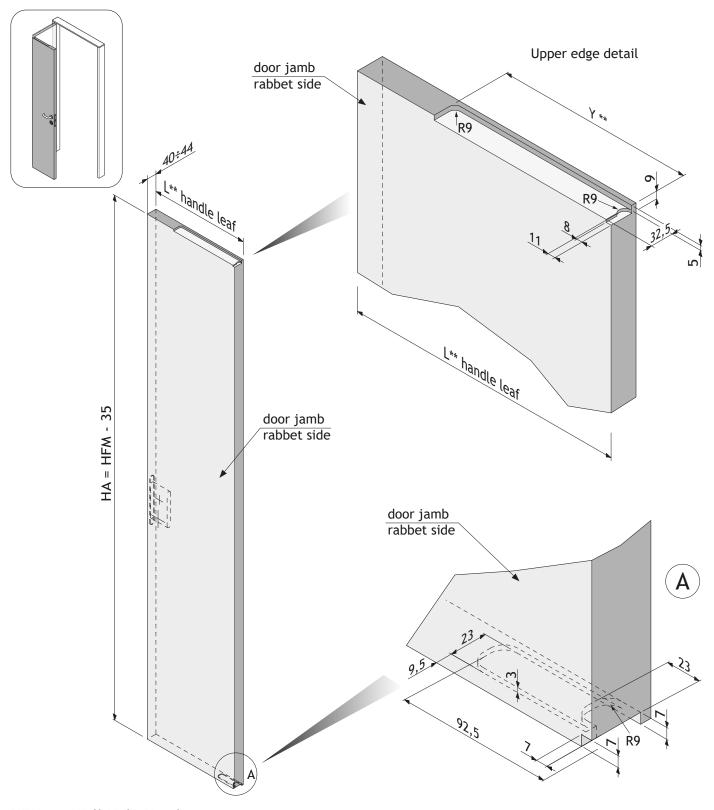
HA = Leaf Height



5.3 Door leaf handle side (compatible with COMPACK LIVING 90°)

Left leaf door handle side (Right door is symmetric)

(**) For dimensions see sections 3.4, 3.5, 3.6, 3.7, 3.8



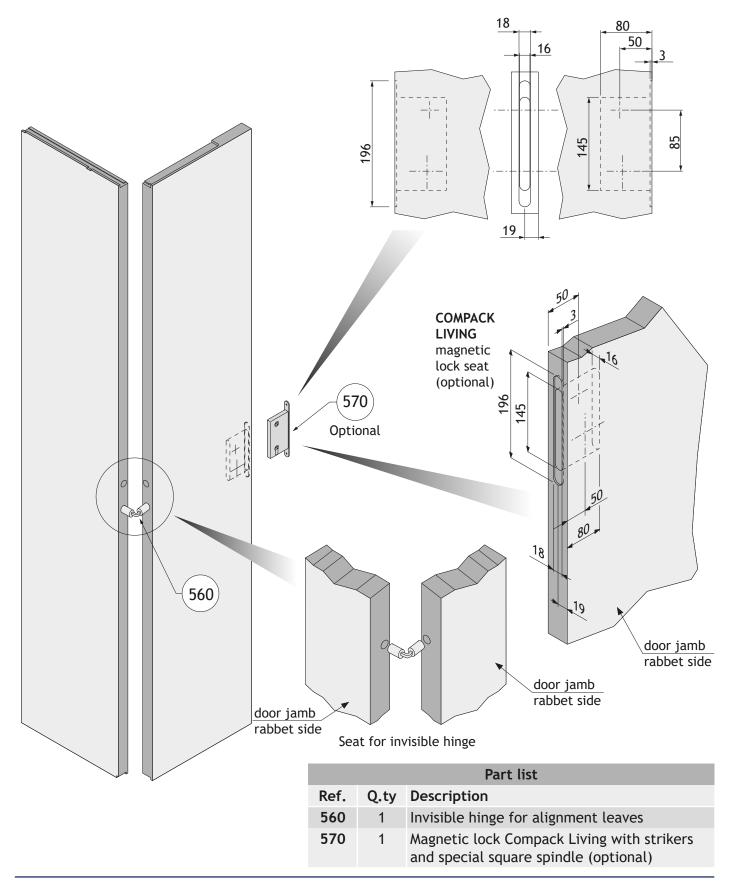
HFM = Wall Hole Height

HA = Leaf Height



5.4 Workings for accessories (compatible with COMPACK LIVING 90°)

The operations indicated for the lock seat are mandatory should you wish to use the lever handle on one side only.

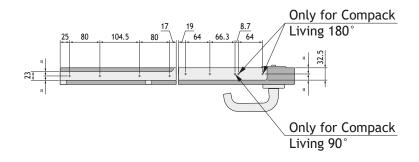




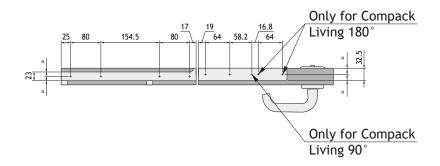
5.5 Door hardware mounting hole diagrams (compatible with COMPACK LIVING 90°)

Door hardware mounting holes for both door systems: 180° and 90°

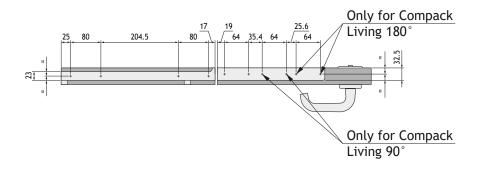
Hardware group F60 Art. 800F60SX - 800F60DX Art. 900F60SX - 900F60DX



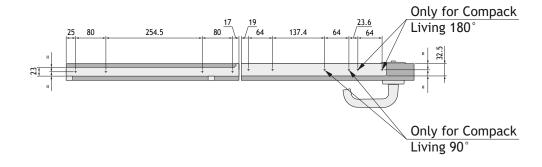
Hardware group F70 Art. 800F70SX - 800F70DX Art. 900F70SX - 900F70DX



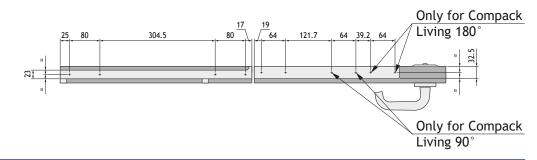
Hardware group A80 Art. 800A80SX - 800A80DX Art. 900A80SX - 900A80DX



Hardware group B90 Art. 800B90SX - 800B90DX Art. 900B90SX - 900B90DX



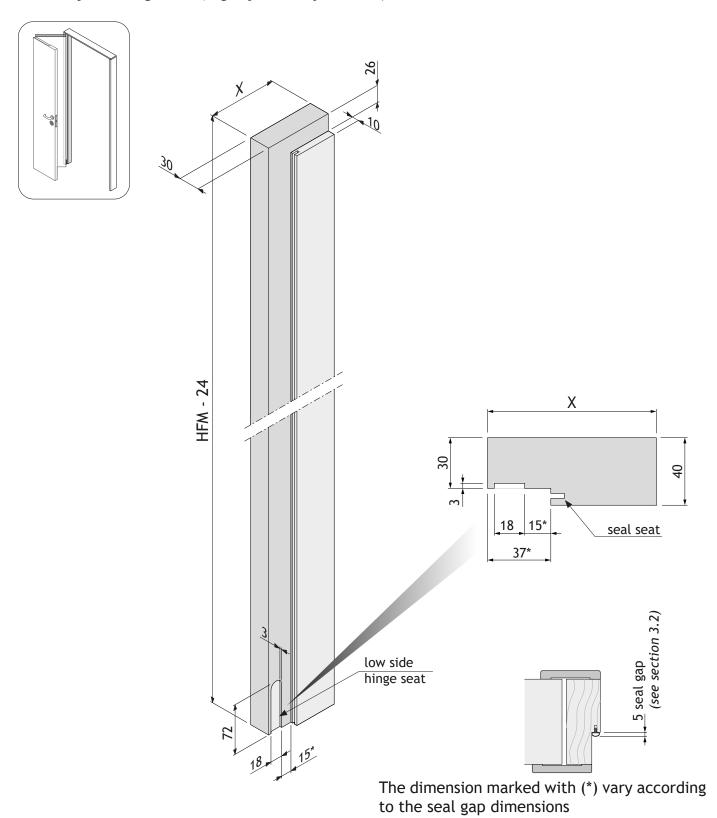
Hardware group B100 Art. 800B100SX - 800B100DX Art. 900B100SX - 900B100DX





5.6 Hinge side door jamb (compatible with COMPACK LIVING 90°)

Door left jamb hinge side (Right jamb is symmetric)



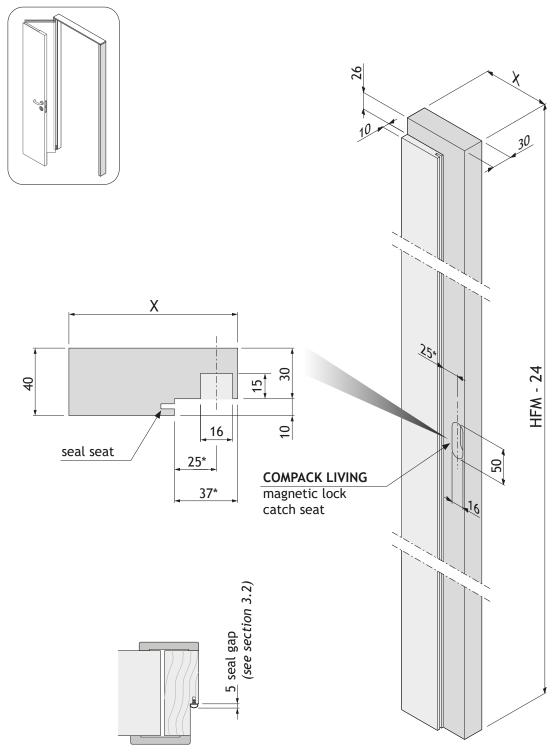
X = Wall Thickness

HFM = Wall Hole Height



5.7 Handle side door jamb (compatible with COMPACK LIVING 90°)

Door left jamb handle side (Right jamb is symmetric)

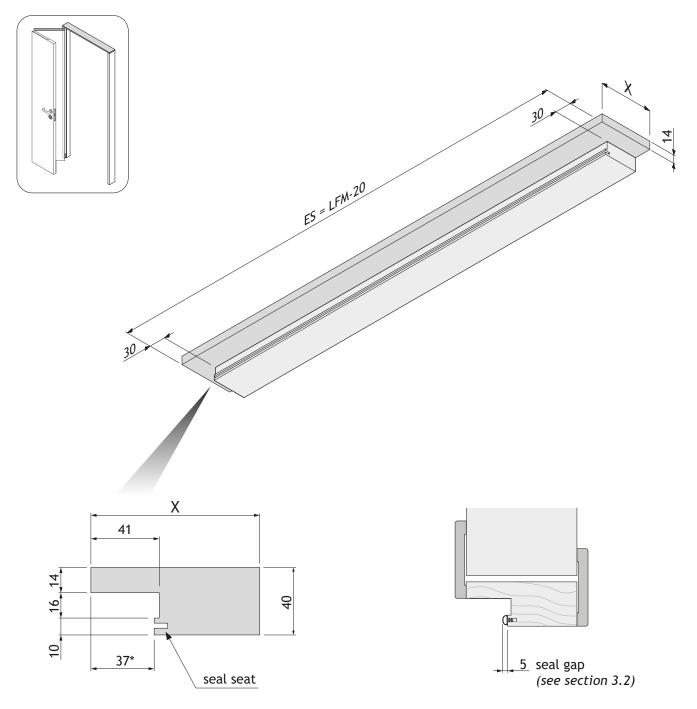


The dimension marked with (*) vary according to the seal gap dimensions.

X = Wall ThicknessHFM = Wall Hole Height



5.8 Upper crossbeam (compatible with COMPACK LIVING 90°)



The dimension marked with (*) vary according to the seal gap dimensions.

X = Wall Thickness

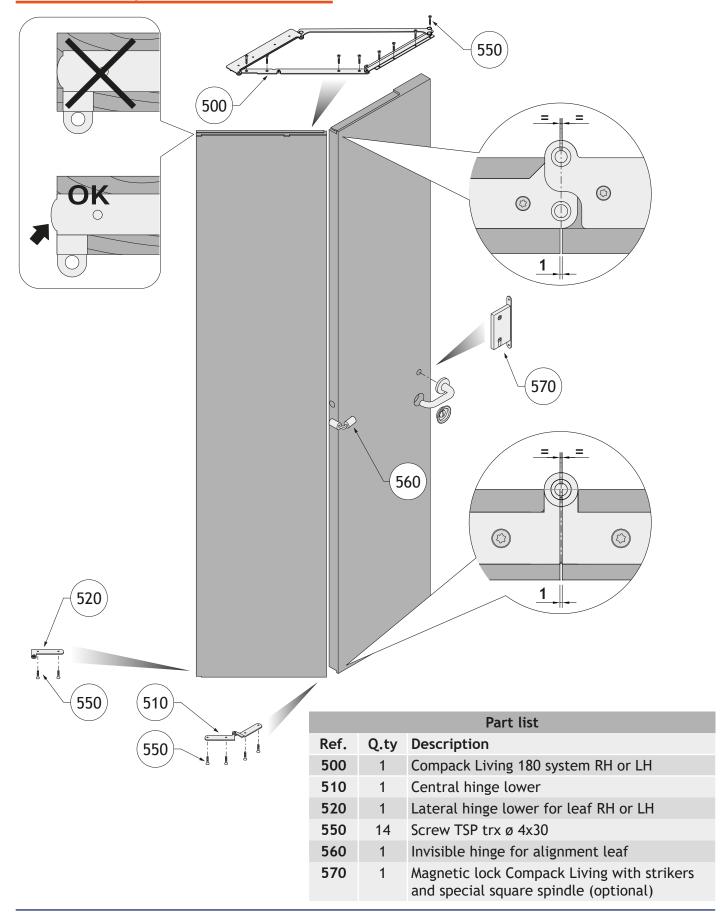
ES = Outer Jamb (= length of the upper crossbeam)

LFM = Wall Hole Width



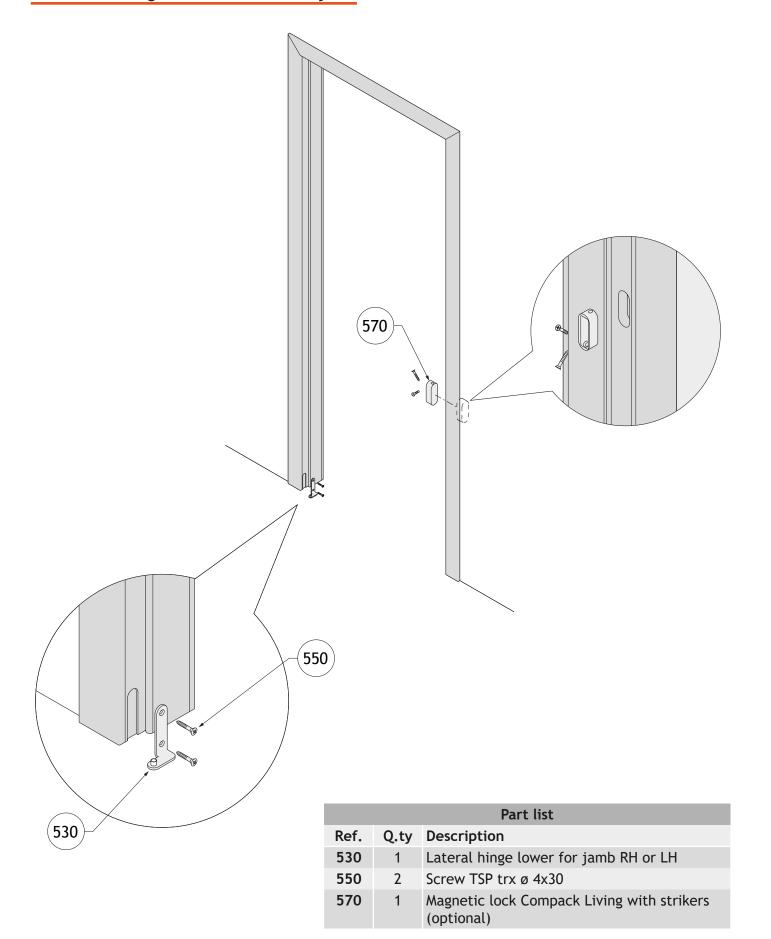
6. ASSEMBLY

6.1 Assembling the hardware on the leaf



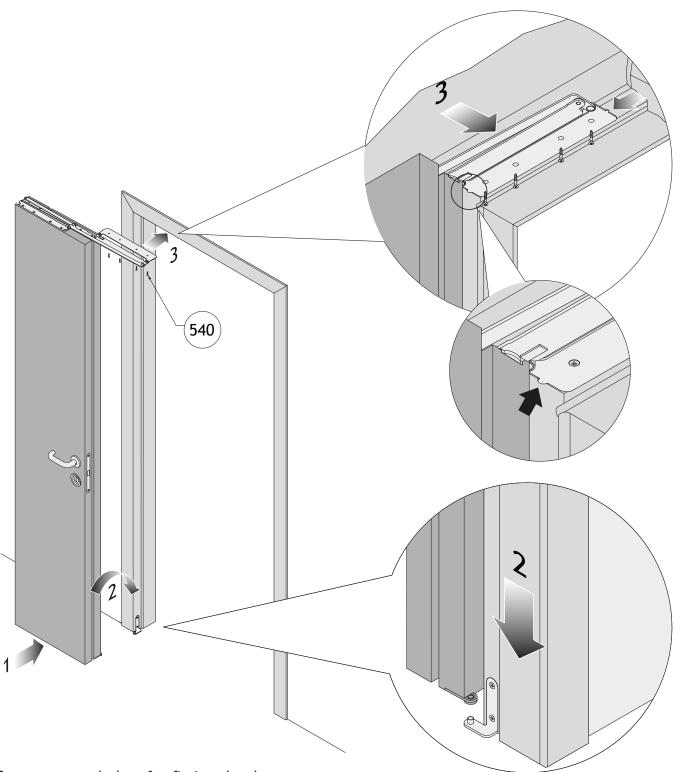


6.2 Assembling the hardware on the jamb





6.3 Installation door leaf on the jambs



See sequence below for fitting the door:

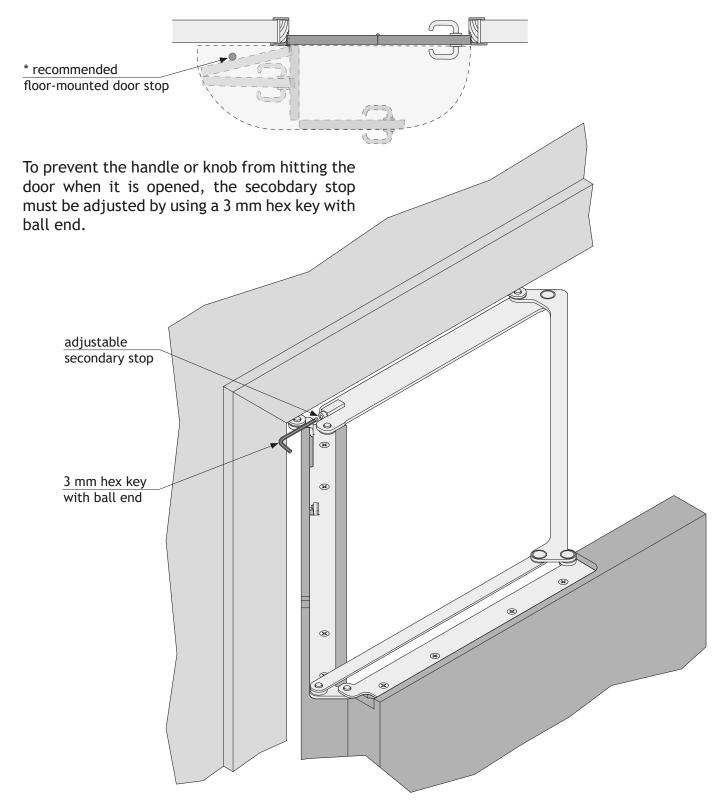
- 1 fold the door leaves aganist one another
- 2 mount the door on the pivot of the hinge lower
- 3 position the top hardware pieces in perfect alignment with the corner and screw in place (screws included)

Part list				
Ref.	Q.ty	Description		
540	4	Screw TSP trx ø 4x20		



7. ADDITIONAL DOORSTOP ADJUSTMENT

The additional adjustable doorstop is necessary should you wish to use <u>a pair</u> of traditional handles or knobs in variants 1-2 and in variant 3, until the protrusion of the handle leaf does not allow the doors to flatten (see section 3.6), thus a traditional lock can also be used.



* Important: after adjusting the stop, a floor-mounted doorstop should also be installed.

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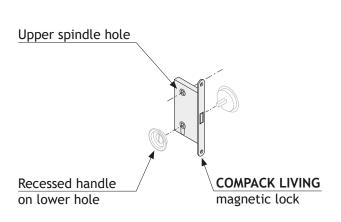


8. SPECIAL COMPACK LIVING MAGNETIC LATCH

If lever handles cannot be used because of the way the doors fold together, it is necessary to use the special **COMPACK** magnetic latch, which makes it possible to use a recessed handle on the lower section of the latch mechanism to lock the door or to retract the latch. This system provides 180° rotation. The special **COMPACK** magnetic latch also makes it possible to install the recessed handle on the upper section of the latch, to ensure privacy when the door opens into the room.

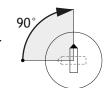
In the **COMPACK LIVING 180**° system it is possible to use a common lock envisaged for a pair of handles limited to **variant 3** when the protrusion of the handle leaf allows this (*see chapter 3. USE VARIANTS*), or using the additional doorstop (*see chapter 7*, *ADDITIONAL DOORSTOP ADJUSTMENT*).

With the <u>COMPACK</u> hinge, the recessed handle installed on the lower section of the latch functions as follows:

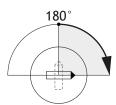


0° door locked the lever handle does not open the 0°• door

90° door unlocked the lever handle opens the door



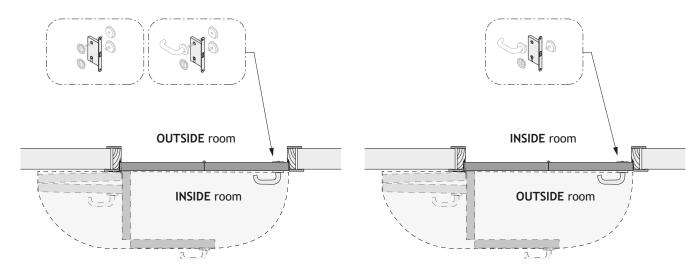
180° the recessed handle retract the lacth and opens the door



Recessed handle on upper latch section,

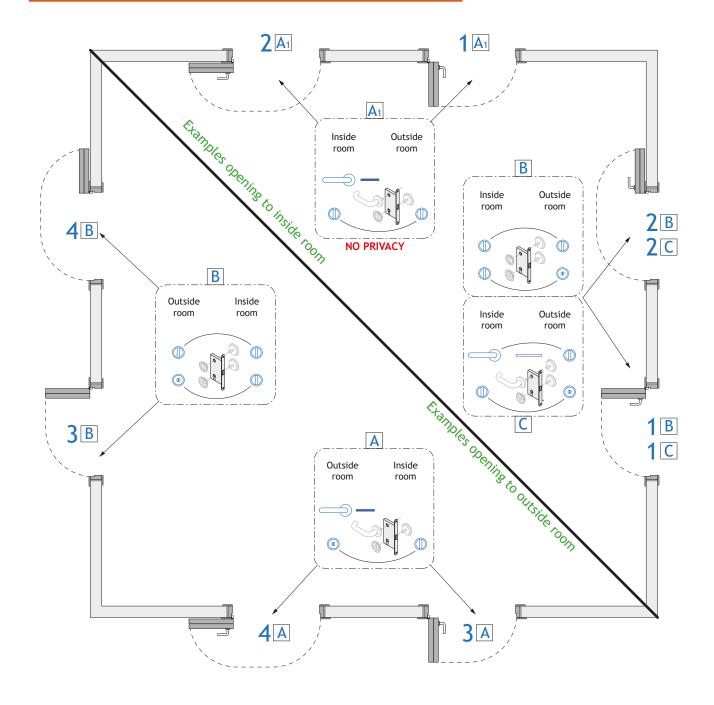
to ensure privacy when the door opens into the room.

To unite the lever handle with the recessed handle, use the special spindle in the latch pack





8.1 Examples for using the special COMPACK LIVING lock



- Traditional lever handle
 - Recessed handle with knob
 - Recessed handle
 - Special spindle square lock **COMPACK** (included in the lock's package)
 - Expansion spindle square (available on the market)

- 1 COMPACK LIVING 90° System opening to inside room
- 2 COMPACK LIVING 180° System opening to inside room
- 3 COMPACK LIVING 90° System opening to outside room
- 4 COMPACK LIVING 180° System opening to outside room



SMART OPENING SYSTEMS	COMPACK LIVING 180° patented
NOTES	,
•••••••••••••••••••••••••••••••••••••••	•••••



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